



# POLYMOUNT PLATE CLEANER BUILT TO DO THE DIRTY JOB

## MANUAL

Polymount Plate Cleaner installation protocol



Setting / maintenance  
compressed air + pump  
pg. 16

Maintenance table settings pg. 18



# POLYMOUNT PLATE CLEANER

BUILT TO DO THE DIRTY JOB

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Dear Customer,

Thank you for purchasing a Polymount Plate Cleaner.

Plate cleaners from Polymount are professionally built to industrial standards and offer an excellent price / performance ratio. Our on-going innovation and development work ensures that we always use the latest technological and safety standards. We make every effort to provide you with products that you will enjoy using, will make your work easier and more cost effective.

To ensure your safety and to prevent damage to the machine, you must read this manual thoroughly before using the machine. Please keep this manual safe for future reference.

## **About this manual**

This manual contains all the necessary instructions for the proper usage and maintenance of the machine and is supplied with every machine. The content is intended for the user. Closely following the instructions in this manual will ensure the safety of the user and provide for the efficient operation of the machine. The main topics are organised in separate chapters. The index quickly shows the way to each chapter.

## **Safety**

It is very important to Polymount that the Polymount Plate Cleaner is used in a safe manner. All persons who will use the machine must read and understand all the usage and safety advice in this manual before operating the machine.

Safety starts with you. Most accidents happen because of carelessness or by not following the safety rules. Following these basic rules and using common sense will ensure that the machine is operated in a safe manner. If there is anything that you are unsure of please contact the Polymount Helpdesk for clarification or instructions.

## **Important**

The machine should only be used when it is in good working condition. Any changes or alterations that have been made by non-qualified people may reduce the safety of this machine. Any changes or alterations that are made to the machine, other than by ourselves, will invalidate our guarantee. Failure to follow all the safety instructions in this manual would also remove the manufacturer from any liability for injury or damage.



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# POLYMOUNT PLATE CLEANER

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## SPECIFICATIONS PPC S

### Size

|                   |                |
|-------------------|----------------|
| Height            | : 1260 mm      |
| Width             | : 1030 mm      |
| Length            | : 2400 mm      |
| Table height      | : 980 mm       |
| Weight            | : 310 kg       |
| Sticky plate size | : 600 x 900 mm |

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### Technical specifications

|                             |                                      |
|-----------------------------|--------------------------------------|
| Voltage                     | : EU / 400 Volt                      |
| Frequency                   | : EU / 50 Hz                         |
| Nominal intensity           | : EU / 16A                           |
| Nominal power               | : 5,3 kWh                            |
| Supply cable                | : 5 m / 3 ph / +N+PE / 5 wire 2,5 mm |
| Dryer / heater              | : 3 Fans / 2 heater 4,0 kWh          |
| Temp                        | : 0 – 60 °C                          |
| Air dryer                   | : min 2,0 Bar – max 4,0 Bar          |
| Tank capacity               | : 75 Litre                           |
| Optional exhaust            | : 230 Volt                           |
| Capacity (optional exhaust) | : 320 m <sup>3</sup> / hour          |

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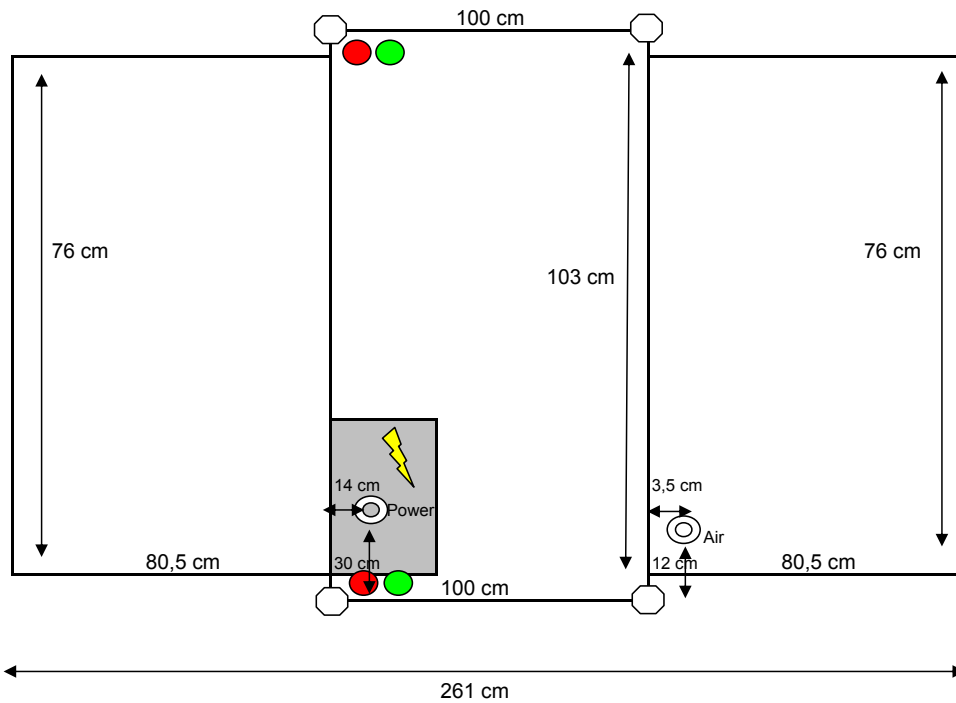
### Connections

|                      |                                     |
|----------------------|-------------------------------------|
| Flush system         | : 12 / 19 mm                        |
| Electric supply / EU | : 400 V / 3 h + N + PE / Length 5 m |
| Electric supply / US | : requires a special transformer    |
| Air supply           | : ¼ inch                            |



POLYMOUNT  
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FLOORPLAN PPC S



○ Adjustable legs Ø 6 cm

Height of the Machine is: 123 cm

**Power:**

5 x 25 mm<sup>2</sup> / 16A / 400V

**Air:**

min. 4 Bar



---

## SPECIFICATIONS PCC M2(T)

### Size

|                   |                 |
|-------------------|-----------------|
| Height            | : 1345 mm       |
| Width             | : 1230 mm       |
| Length            | : 3860 mm       |
| Table height      | : 980 mm        |
| Weight            | : 450 kg        |
| Sticky plate size | : 800 x 1200 mm |

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### Technical specifications

|                             |   |            |
|-----------------------------|---|------------|
| Voltage                     | : EU / 400 Volt                                   | US / 110 V |
| Frequency                   | : EU / 50 Hz                                      | US / 60 Hz |
| Nominal intensity           | : EU / 16A  | US / 20A   |
| Nominal power               | : 3,2 kWh   |            |
| Supply cable                | : 5 m / 3 ph / +N+PE / 5 wire 2,5 mm <sup>2</sup> |            |
| Dryer / heater              | : 1 Fan / 1 heater 2,5 kWh                        |            |
| Temp                        | : 0 – 50 °C                                       |            |
| Air dryer                   | : min 4,0 Bar – max 5,0 Bar                       |            |
| Tank capacity               | : 125 Litre                                       |            |
| Optional exhaust            | : 230 Volt  |            |
| Capacity (optional exhaust) | : 320 m <sup>3</sup> / hour                       |            |

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### Connections

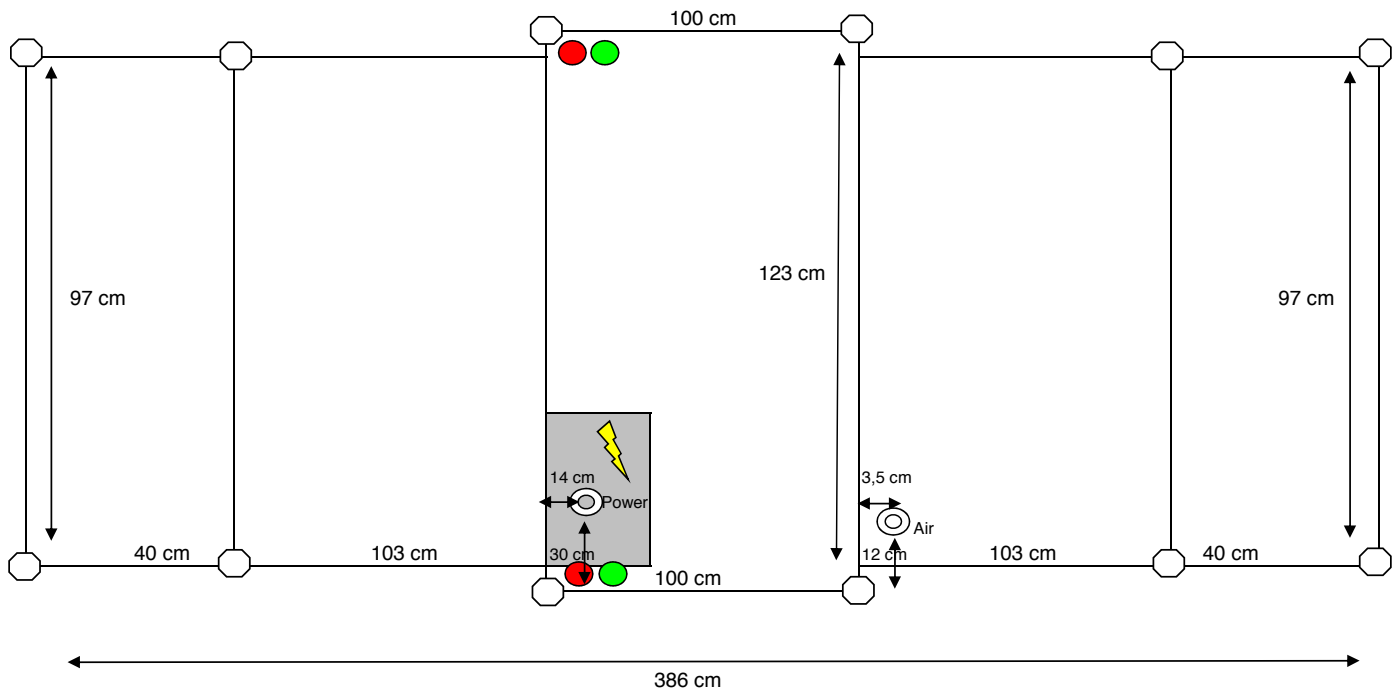
|                      |                                      |
|----------------------|--------------------------------------|
| Flush system         | : 12 / 19 mm                         |
| Electric supply / EU | : 400 V / 3 ph + N + PE / Length 5 m |
| Electric supply / US | : 110 V / 2 ph +PE                   |
| Air supply           | : ¼ inch                             |



# POLYMOUNT PLATE CLEANER

BUILT TO DO THE DIRTY JOB

## FLOORPLAN PPC M2(T)



○ Adjustable legs Ø 6 cm

Height of the Machine is: 132 cm

**Power:**

**Air:**

5 x 2,5 mm<sup>2</sup> / 16A / 400V

min. 4 Bar



---

## SPECIFICATIONS PCC L2(T)

### Size

|                   |                  |
|-------------------|------------------|
| Height            | : 1345 mm        |
| Width             | : 1430 mm        |
| Length            | : 4700 mm        |
| Table height      | : 980 mm         |
| Weight            | : 510 kg         |
| Sticky plate size | : 1000 x 1600 mm |

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### Technical specifications

|                             |   |            |
|-----------------------------|---|------------|
| Voltage                     | : EU / 400 Volt                                   | US / 110 V |
| Frequency                   | : EU / 50 Hz                                      | US / 60 Hz |
| Nominal intensity           | : EU / 16A  | US / 20A   |
| Nominal power               | : 3,2 kWh   |            |
| Supply cable                | : 5 m / 3 ph / +N+PE / 5 wire 2,5 mm <sup>2</sup> |            |
| Dryer / heater              | : 1 Fan / 1 heater 2,5 kWh                        |            |
| Temp                        | : 0 – 50 °C                                       |            |
| Air dryer                   | : min 4,0 Bar – max 5,0 Bar                       |            |
| Tank capacity               | : 125 Litre                                       |            |
| Optional exhaust            | : 230 Volt  |            |
| Capacity (optional exhaust) | : 320 m <sup>3</sup> / hour                       |            |

---

### Connections

|                      |                                      |
|----------------------|--------------------------------------|
| Flush system         | : 12 / 19 mm                         |
| Electric supply / EU | : 400 V / 3 ph + N + PE / Length 5 m |
| Electric supply / US | : 110 V / 2 ph + PE                  |
| Air supply           | : ¼ inch                             |

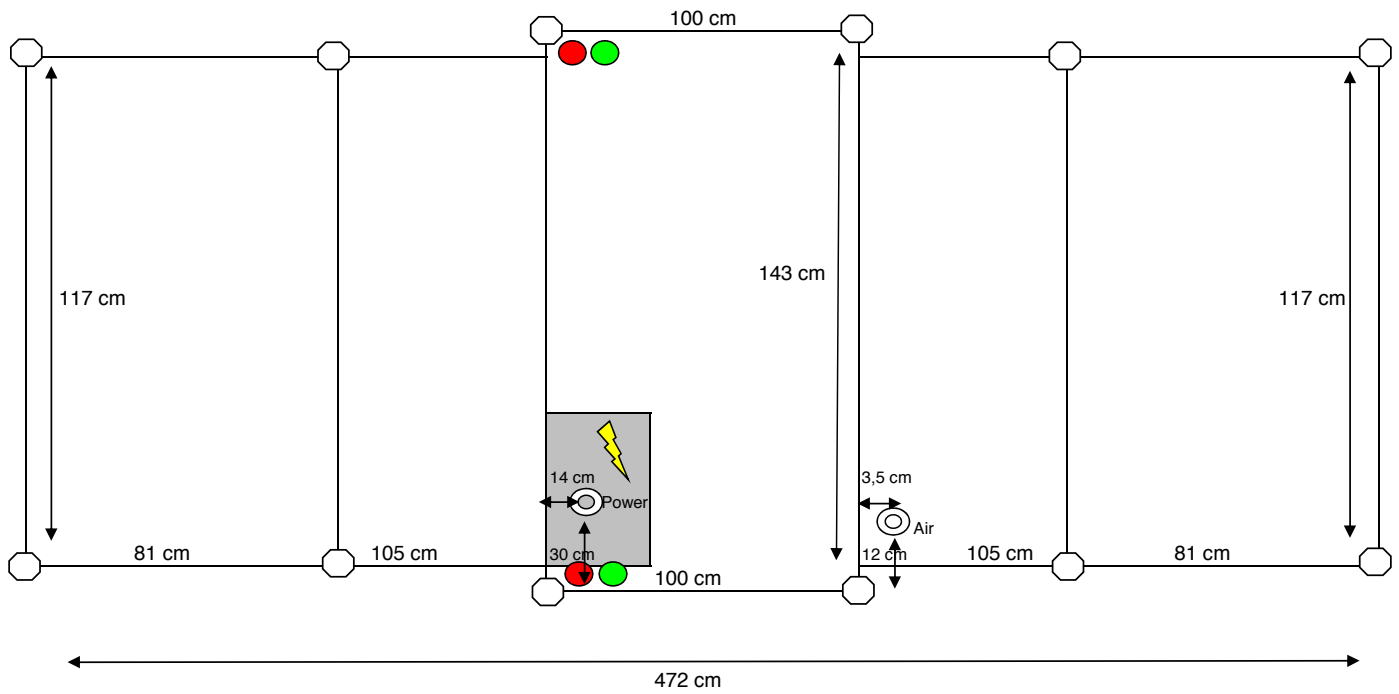




# POLYMOUNT PLATE CLEANER

BUILT TO DO THE DIRTY JOB

## FLOORPLAN PCC L2 (T)



○ Adjustable legs Ø 6 cm

Height of the Machine is: 132 cm

**Power:**

**Air:**

5 x 2,5 mm<sup>2</sup> / 16A / 400V

min. 4 Bar



---

## SPECIFICATIONS PCC XL2(T)

### Size

|                   |                  |
|-------------------|------------------|
| Height            | : 1345 mm        |
| Width             | : 1630 mm        |
| Length            | : 5500 mm        |
| Table height      | : 980 mm         |
| Weight            | : 600 kg         |
| Sticky plate size | : 1220 x 2000 mm |

---

### Technical specifications

|                             |   |            |
|-----------------------------|---|------------|
| Voltage                     | : EU / 400 Volt                                   | US / 110 V |
| Frequency                   | : EU / 50 Hz                                      | US / 60 Hz |
| Nominal intensity           | : EU / 16A  | US / 20A   |
| Nominal power               | : 3,2 kWh   |            |
| Supply cable                | : 5 m / 3 ph / +N+PE / 5 wire 2,5 mm <sup>2</sup> |            |
| Dryer / heater              | : 1 Fan / 1 heater 2,5 kWh                        |            |
| Temp                        | : 0 – 50 °C                                       |            |
| Air dryer                   | : min 4,0 Bar – max 5,0 Bar                       |            |
| Tank capacity               | : 125 Litre                                       |            |
| Optional exhaust            | : 230 Volt  |            |
| Capacity (optional exhaust) | : 320 m <sup>3</sup> / hour                       |            |

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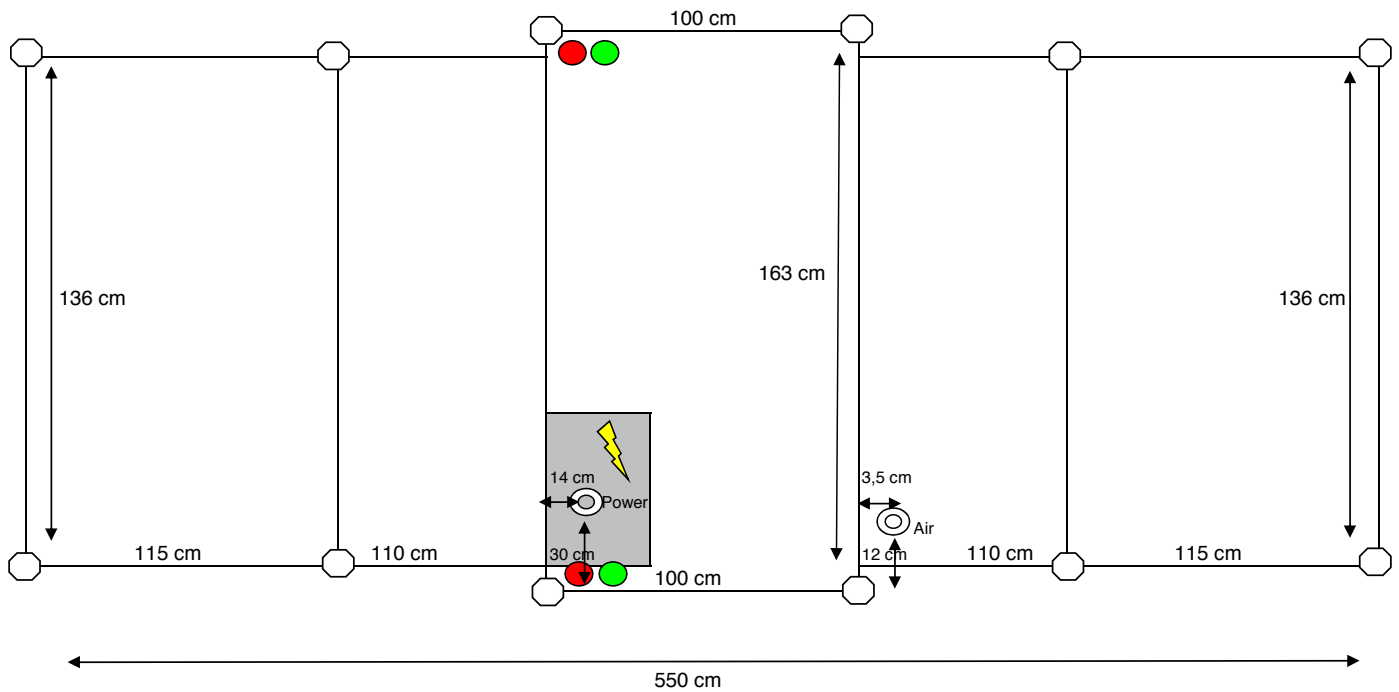
### Connections

|                      |                                      |
|----------------------|--------------------------------------|
| Flush system         | : 12 / 19 mm                         |
| Electric supply / EU | : 400 V / 3 ph + N + PE / Length 5 m |
| Electric supply / US | : 110 V / 2 ph + PE                  |
| Air supply           | : ¼ inch                             |



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FLOORPLAN PCC XL2(T)



Adjustable legs Ø 6 cm

Height of the Machine is: 132 cm

**Power:**  
**Air:**

5 x 2,5 mm<sup>2</sup> / 16A / 400V  
min. 4 Bar



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## SPECIFICATIONS PCC XXL2(T)

### Size

|                   |                  |
|-------------------|------------------|
| Height            | : 1320 mm        |
| Width             | : 2000 mm        |
| Length            | : 6300 mm        |
| Table height      | : 980 mm         |
| Weight            | : 800 kg         |
| Sticky plate size | : 2400 x 1630 mm |

---

### Technical specifications

|                             |   |            |
|-----------------------------|---|------------|
| Voltage                     | : EU / 400 Volt                                   | US / 110 V |
| Frequency                   | : EU / 50 Hz                                      | US / 60 Hz |
| Nominal intensity           | : EU / 16A  | US / 20A   |
| Nominal power               | : 3,2 kWh   |            |
| Supply cable                | : 5 m / 3 ph / +N+PE / 5 wire 2,5 mm <sup>2</sup> |            |
| Dryer / heater              | : 1 Fans / 1 heater 4,0 kWh                       |            |
| Temp                        | : 0 – 50 °C                                       |            |
| Air dryer                   | : min 5,0 Bar – max 6,0 Bar                       |            |
| Tank capacity               | : 125 Litre                                       |            |
| Optional exhaust            | : 230 Volt  |            |
| Capacity (optional exhaust) | : 320 m <sup>3</sup> / hour                       |            |

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### Connections

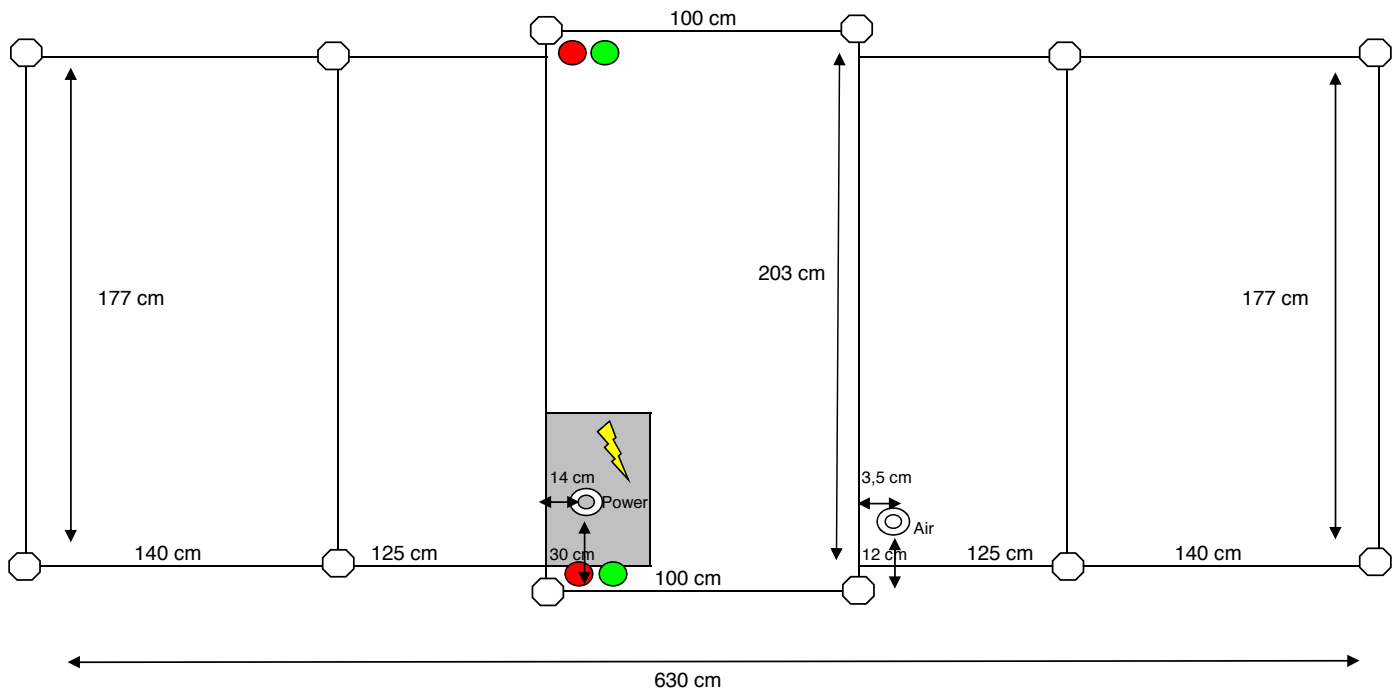
|                      |                                      |
|----------------------|--------------------------------------|
| Flush system         | : 12 / 19 mm                         |
| Electric supply / EU | : 400 V / 3 ph + N + PE / Length 5 m |
| Electric supply / US | : 110 V / 2 ph + PE                  |
| Air supply           | : ¼ inch                             |



# POLYMOUNT PLATE CLEANER

BUILT TO DO THE DIRTY JOB

## FLOORPLAN PCC XXL2(T)



○ Adjustable legs Ø 6 cm

Height of the Machine is: 132,5 cm

**Power:**

**Air:**

5 x 2,5 mm<sup>2</sup> / 16A / 400V

min. 4 Bar



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## SPECIFICATIONS PCC XXL2 (T) CORRUGATED

### Size

|                   |                  |
|-------------------|------------------|
| Height            | : 1320 mm        |
| Width             | : 2000 mm        |
| Length            | : 6300 mm        |
| Table height      | : 980 mm         |
| Weight            | : 800 kg         |
| Sticky plate size | : 2400 x 1630 mm |

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### Technical specifications

|                             |   |            |
|-----------------------------|---|------------|
| Voltage                     | : EU / 400 Volt                                   | US / 110 V |
| Frequency                   | : EU / 50 Hz                                      | US / 60 Hz |
| Nominal intensity           | : EU / 16A  | US / 20A   |
| Nominal power               | : 3,2 kWh   |            |
| Supply cable                | : 5 m / 3 ph / +N+PE / 5 wire 2,5 mm <sup>2</sup> |            |
| Dryer / heater              | : 1 Fans / 1 heater 4,0 kWh                       |            |
| Temp                        | : 0 – 50 °C                                       |            |
| Air dryer                   | : min 5,0 Bar – max 6,0 Bar                       |            |
| Tank capacity               | : 125 Litre                                       |            |
| Optional exhaust            | : 230 Volt  |            |
| Capacity (optional exhaust) | : 320 m <sup>3</sup> / hour                       |            |

---

### Connections

|                      |                                      |
|----------------------|--------------------------------------|
| Flush system         | : 12 / 19 mm                         |
| Electric supply / EU | : 400 V / 3 ph + N + PE / Length 5 m |
| Electric supply / US | : 110 V / 2 ph + PE                  |
| Air supply           | : ¼ inch                             |





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**SYMBOLS:**



Wear gloves  
Risk of injury!



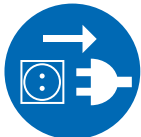
Watch out High Voltage  
Risk of Injury!



Wear safety glasses  
Risk of injury!



Watch out Rotating parts  
Risk of injury!



Turn off main switch  
Risk of injury!



Primary earth symbol





## SAFETY INSTRUCTIONS

### **Important:**

Read the instructions for operating and maintaining the machine carefully before turning on the machine. The machine may only be used by persons who have read and understood the manual.

### **Caution!**

**Repairs, maintenance and adjustments should only be performed by qualified personnel and only after the machine is turned off (disconnect from Power supply).**

- o Always check the correct installation of the machine before switching it on.
- o While working with the machine keep your hands away from any moving parts!
- o Keep the machine and working area clean and provide adequate lighting.
- o The design of the machine must not be modified and the machine must not be used for tasks other than those for which the manufacturer has developed it.
- o Never use the machine if your concentration is reduced by illness, fatigue, alcohol or medication.
- o Do not turn on the machine after installation or repair before replacing all tools used and removing any loose parts.
- o Make sure that you are aware of all the warnings for your safety and potential hazards. Ensure that these label's are all undamaged and clearly visible.
- o Keep children or people unfamiliar with the machine away from the workplace and the machine.
- o The machine should only be used and maintained by persons familiar with the risks associated with the machine.
- o Switch the machine off before performing maintenance or changing any settings! Pull the mains plug from the wall socket or disconnect the machine from the mains!
- o If you pull the power cable from the socket, never pull the cable, but pull the plug firmly. Protect the power cable from heat, oil and sharp edges.
- o Always check that the power switch is in the "OFF" position before connecting the power cable to a outlet, to ensure that the unit is not inadvertently switched on.



## POLYMOUNT PLATE CLEANER BUILT TO DO THE DIRTY JOB

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- o Wear close-fitting clothing, safety goggles, safety shoes and earmuffs. Tie long hair together. When working with the machine do not wear watches, bracelets, chains or rings, because they can cause injury if caught in rotating parts!
- o Repair any problems immediately as they could represent a safety hazard.
- o Never leave the machine unattended or leave the machine until all components completely come to a standstill. Then pull the power cord from the outlet, so that the machine can not be accidentally switched on.
- o Protect the machine from dampness. (Risk of electric shock!)
- o Do not use electrical equipment and machines near flammable liquids and gases. (Risk of explosion)
- o Before switching the machine on, check if any parts are damaged. Replace any damaged parts immediately, to avoid danger!
- o Use only original spare parts and accessories, to avoid any risks of accidents.

**Even when all the safety guidelines are followed there still remains some residual risks. These are:**

- o Risk of injury through touching moving parts
- o Possible fracturing of machine components
- o Risk of injury through flying materials or damaged printing plates
- o Insufficient ventilation around the machine
- o Risk of injury through touching live parts
- o Risk of hearing damage after prolonged periods of work without wearing hearing protection

**Important:**

We wish to point out that as with all machines, the Polymount Plate Cleaner should be used with caution and maximum attention to the potential dangers. It is your responsibility to use the machine as instructed in this manual.



# POLYMOUNT PLATE CLEANER

BUILT TO DO THE DIRTY JOB

## OPERATION



Wear gloves and protection glasses.

1. Fill the tank with a minimum of 75 Litres of Polywash  
Only use approved Polywash products.
2. Connect the plate cleaner to the electrical system
3. Turn main switch on
4. Set speed on standard between 30-40
  - Low speed = longer / slow wash
  - High speed = shorter / quick wash
5. Check that all emergency switches are de-activated
- 5b Check pump setting (page 21)
- 5c Check if Sponge rolls are mounted correctly (page 14-15)



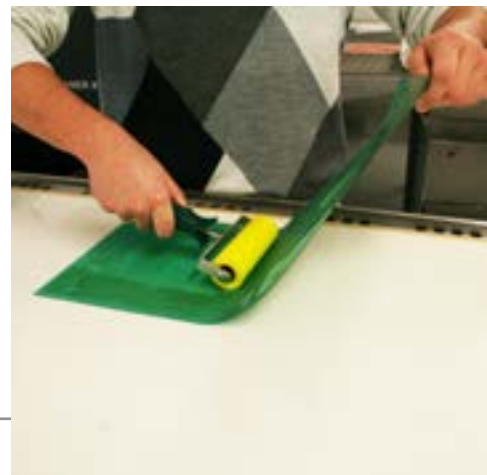


# POLYMOUNT PLATE CLEANER

BUILT TO DO THE DIRTY JOB

## OPERATION

6. Check that the cover is locked on both sides (otherwise the security switch will be activated)
7. Mount your dirty plates on the sticky plate
8. Press the START button to start the cleaning process.
9. When the sticky plate has gone through the machine, the sensor will stop the machine automatically.
10. De-mount the clean plates





# POLYMOUNT PLATE CLEANER

BUILT TO DO THE DIRTY JOB

## OPERATION

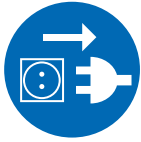
10. De-mount the clean plates  
Be gentle when de-mounting the plates.  
**DO NOT USE SHARP TOOLS!!!**
11. Mount another set of dirty plates
12. Press the START button.  
The machine will now wash  
in the opposite direction.





# POLYMOUNT PLATE CLEANER BUILT TO DO THE DIRTY JOB

## MAINTENANCE - CHANGING BRUSH



Always turn off the main power switch before changing the brush.

Mark all parts in step 1-6 to refit them correctly!

1. Release the 4 retaining screws (rings) on the brush
2. Remove the 6 screws on the frame
3. Remove the protection plate



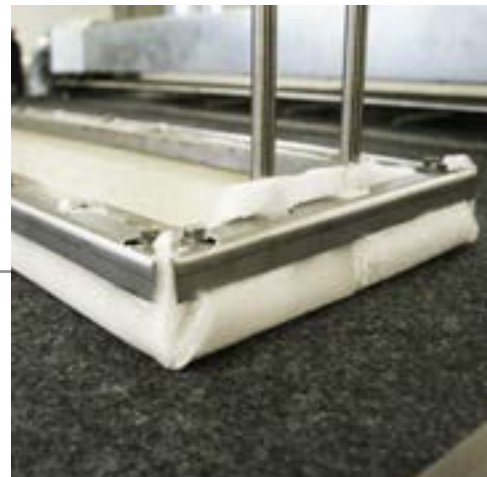




# POLYMOUNT PLATE CLEANER BUILT TO DO THE DIRTY JOB

## MAINTENANCE - CHANGING BRUSH

4. Disconnect the pipe on the side of the machine
5. Remove the frame from the machine
6. Remove the protection plate  
Undo the drive rail from the pipes
7. Remove the 4 moving shafts from the machine





# POLYMOUNT PLATE CLEANER

BUILT TO DO THE DIRTY JOB

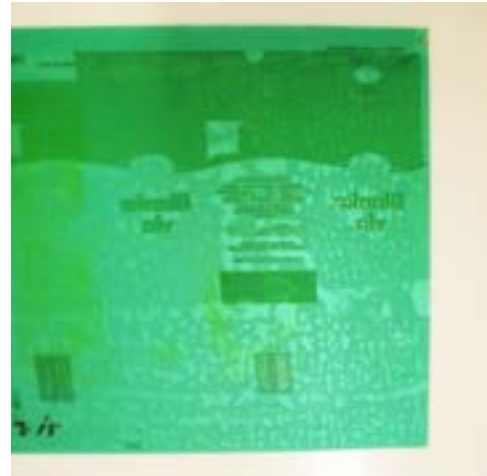
## MOUNTING THE BRUSH

7. To mount the brush back on, do the reverse of step 6-1
8. Make sure you have the sticky plate and a printing plate under the brush before tightening the retaining screws.
9. The surface of the printing plate under the brush should be the 'floor'
10. Now lift the brush slightly and let it fall back under it's own weight
11. The brush is now set for the thickness of the plate that you use

**Always do this setting with the thinnest plate you use in production!**

**When cleaning a thicker plate the brush will lift automatically.**

12. Now tighten the 4 retaining screws






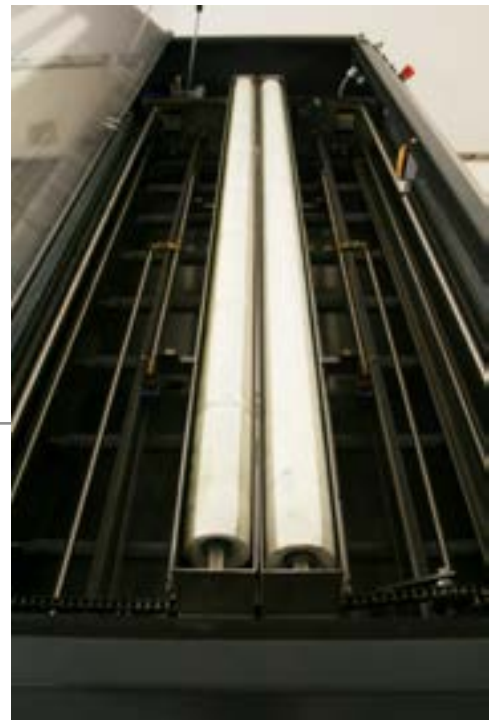


# POLYMOUNT PLATE CLEANER BUILT TO DO THE DIRTY JOB

## MAINTENANCE - SPONGE ROLL

Never run the machine without the sponge rollers mounted.

1. Loosen the retaining screw
2.  Lift the sponge rollers and put into the tanks Polywash 1000
3. To re-mount the sponge rolls do step 1 and 2 in reverse order
4. When cleaning the sponge-rolls they should be left in the Polywash 1000 tank for at least 1 hour (or preferably overnight).
5. Before re-mounting the sponge-roll make sure that you squeeze all the Polywash 1000 from the sponge roll into the tank.





# POLYMOUNT PLATE CLEANER

BUILT TO DO THE DIRTY JOB

## SETTING/ MAINTENANCE COMPRESSED AIR + PUMP

### Compressed air

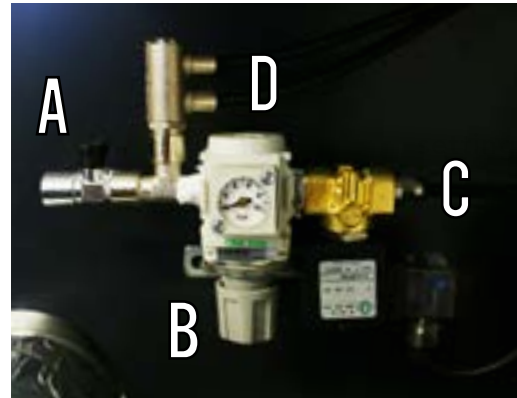
Set the compressed air min. 2.0 Bar / max. 4.0 Bar.

A = incoming air

B = airflow adjusting screw  
(pull down to set)

C = outgoing air

D = air gauge



To set the air pressure pull down the adjusting knob (B).

Turn the screw anti-clockwise to increase the pressure.

To lock the setting push the knob upwards.





# POLYMOUNT PLATE CLEANER

BUILT TO DO THE DIRTY JOB

## SETTING/ MAINTENANCE COMPRESSED AIR + PUMP

### Pump

Be careful when handling the high capacity pump.

- A = Brush  
(open to the mark = approx 25%, check flow)
- B = Pre-flush  
(open to the mark = approx 25%, check flow)
- C = Circulation/ Drain tank  
(open to the mark = 25%)
- D = Main  
(open 100%)

Make sure that the electric cable from pump is connected.

To the empty tank close tap A + B + C.  
Place hose from tap C in tank or bucket.  
Open tap C and start the pump.





# POLYMOUNT PLATE CLEANER

BUILT TO DO THE DIRTY JOB

## SETTING/ MAINTENANCE COMPRESSED AIR + PUMP

### Pump extra function

This is an extra function to run the pump without moving the sticky plate and washing brush.

1. Push both START and STOP button at the same time (when the power is on)  
Hold for 5 seconds

Now only the pump will run.





# POLYMOUNT PLATE CLEANER

BUILT TO DO THE DIRTY JOB

## MAINTENANCE - TANK



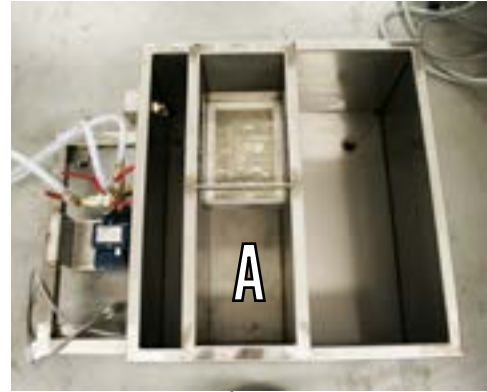
When the red lamp is flashing the level of Polywash is too low.



Never run the machine with less than 75 Litres of Polywash.

When the detergent (Polywash) is too dirty the machine will not give an optimal performance.

1. To clean the tank start by turning off the machine
2. Close taps
3. Place the hose from tap over a tank or bucket
4. Turn on, open tap and empty the tank
5. Wipe the tank clean
6. Empty the cascade tank and wipe it clean
7. Clean the filter



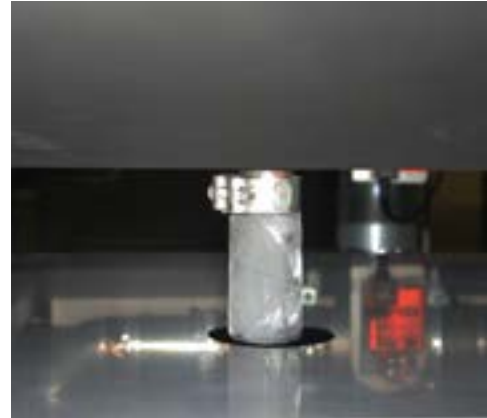


## MAINTENANCE - TANK

8. Place the cascade tank back into the tank
9. Place the filter back into the cascade tank
10. Re-fill the tank with new Polywash

**Always start by filling the cascade tank!**

11. Hose and lid must be in the correct position before starting the plate cleaner again.





# POLYMOUNT PLATE CLEANER BUILT TO DO THE DIRTY JOB

## MAINTENANCE - TABLE SETTINGS

It is important that the tables are set correctly

1. The 2 tables should be set to 980 mm.
2. Simply adjust the level control on each leg .





## SERVICE

### Daily service

1. Refresh the sponge roll
2. Make sure that the sticky plate is clean and tacky
3. Check the filter to ensure it is clean and not blocked

### Monthly service

1. Check Polywash in tank, replace if it is too dirty
2. Clean the cascade tank
3. Check all connections from the pump
4. Change to see if brush is damaged
5. Check the rack on the sticky plate and remove any ink residue from the rack.
6. Check the pins on the sticky plate, tighten them if they're loose.

### Yearly service

1. This will be done by your supplier





## TROUBLESHOOTING

| Problem:                      | Check:                           | See page: |
|-------------------------------|----------------------------------|-----------|
| Sticky plate not moving       | Power                            |           |
|                               | Plate not in correct position    |           |
|                               | Check                            |           |
| Detergent not pumping         | Level in the tank                |           |
|                               | If tap is open                   |           |
|                               | Fuse                             |           |
| Printing plates are not clean | Detergent too dirty (change)     |           |
|                               | Brush height not set             |           |
|                               | Speed set too fast               |           |
| Plates are wet after cleaning | Refresh sponge roll              |           |
|                               | Adjust Air-pressure on air-knive |           |
| Detergent on table            | Table setting incorrect          |           |
|                               | Refresh sponge roll              |           |
|                               | Sponge roll is mounted correctly |           |
| Red lamp flashing             | Polywash level too low           |           |

## HELPDESK



## POLYMOUNT

Polymount Helpdesk  
Telephone: +31 33 299 6270



# POLYMOUNT PLATE CLEANER

BUILT TO DO THE DIRTY JOB

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## DESCRIPTION

- The transportation system pulls the sticky plate into the wash section.
- The sticky plate first passes through a flushing section where Polywash detergent is sprayed onto the printing plates.
- The detergent then begins to dissolve the ink on the printing plate.
- The next section comprises a very soft, fine haired brush which cleans the plate.
- Then a sponge roll starts to dry the plates and the in-line drying section finishes the process with hot air.
- The sticky plate will emerge from the machine with perfectly clean, undamaged and dry printing plates.
- The Polymount Plate Cleaner is economical, efficient and very environmentally friendly.